Kemsol 156

6 TON AIR-OPERATED ROLL LEAF STAMPING PRESS

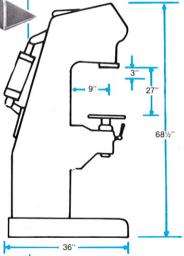
The new Kensol 156 replaces the popular Kensol 110 that long was the workhorse for plastic manufacturers and others involved with stamping bulky parts. The bed of the 156 can be lowered to accommodate items up to 24 inches high, making this machine extremely versatile at a relatively modest price.

SPECIFICATIONS

• Cast iron, dimensionally stable, C frame construction

 Double toggle head drive automatically compensates for thickness variations

- 3 inch head stroke for ease of feeding
- · Accepts items up to 24 inches high
- Ground steel work table slides out when makeready is required
- Electrical control panel with plug-in solid state heatcontroller and electronic dwell timer
- · Setup switch on control panel
- Hand lever included to bring head down manually for setup, if desired
- OSHA approved two hand switches
- Air filter, pressure regulator and automatic lubricator included
- Multiple feed roll leaf attachments available
- Both head and roll leaf attachment have adjustable speed valves
- Delay valve on roll leaf feed aids stripping action



IMPRESSION AREA HEATING SYSTEM

6" x 8" ... 1,000 Watts 6" x 12" ... 1,500 Watts 9" x 12" ... 2,100 Watts 10" x 15" ... 4,200 Watts 12" x 18" ... 4,800 Watts

HEAD STROKE: 3 Inches DEPTH OF THROAT: 9 Inches MAXIMUM OPENING: 27 Inches WILL HOT STAMP ITEMS UP TO 24 INCHES HIGH PRESSURE RANGE: Up to 6 Tons

WORK TABLE:

1/2" x 12" x 14" standard on 6" x 8" and 6" x 12" heads 1" x 18" x 18" standard on 9" x 12" and 10" x 15" heads 1" x 16" x 24" standard on 12" x 18" head Slide out manually for ease of makeready

HEAT CONTROL: Plug-in style solid state 0-600°F range proportioning over 4200 watts

DWELL CONTROL: Plug-in style solid state electronic 0-5 second range, 0-10 second optional

CONTROLS: Two hand, concurrent, no tie down switches with head shut safety system

ELECTRICAL REQUIREMENTS: 110 Volts A.C. standard on 6" x 8" and 6" x 12" heads, 220 Volts A.C. standard on 9" x 12", 10" x 15" and 12" x 18" heads

COMPRESSED AIR REQUIREMENTS: 9 CFM at 80 P.S.I. DIMENSIONS: 36" deep x 22" wide x 68½" high.

WEIGHT: 950 pounds net

See Bulletin 1-7 for type and die holders, turntable, power sliding table, and other accessories

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